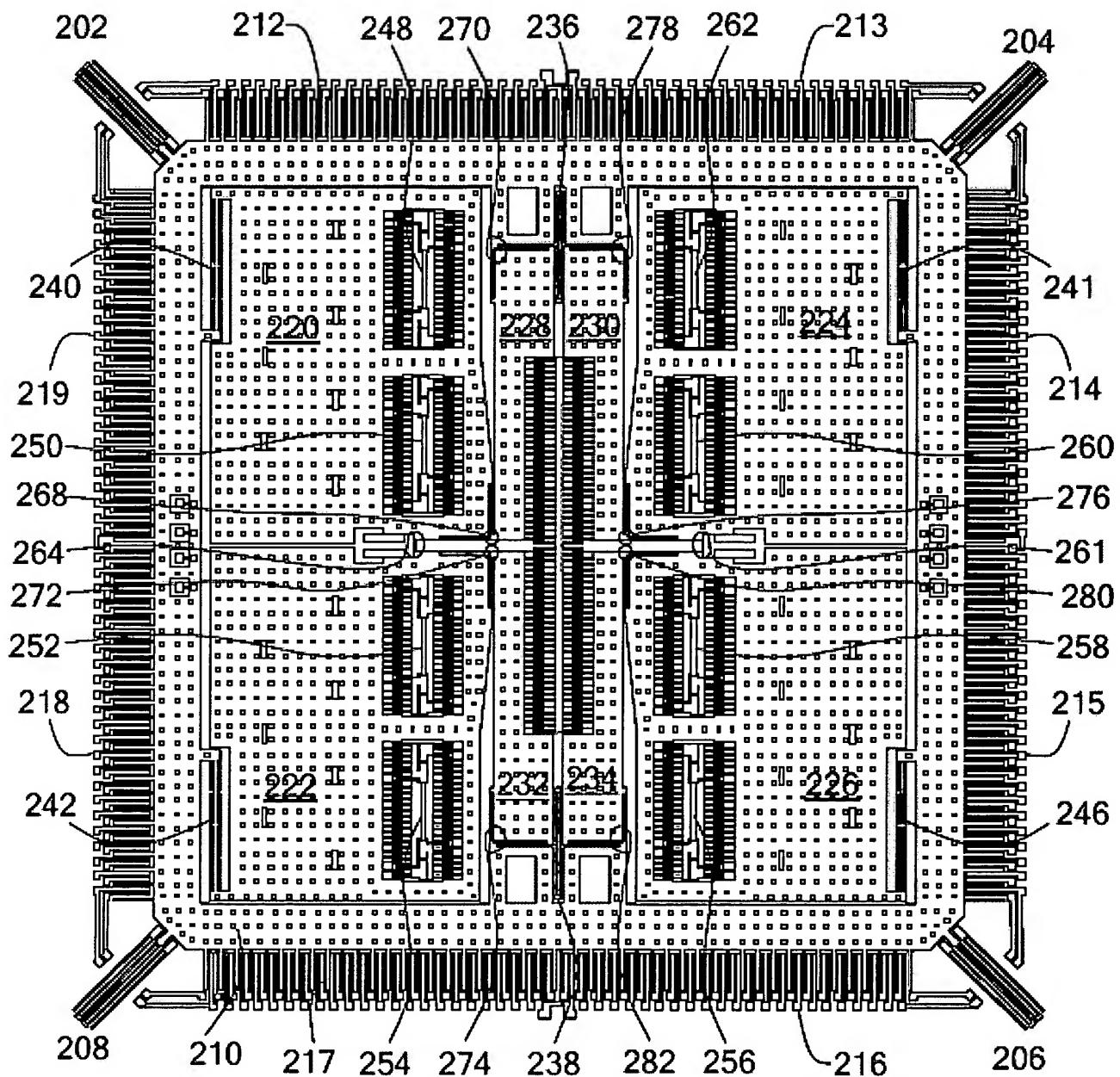
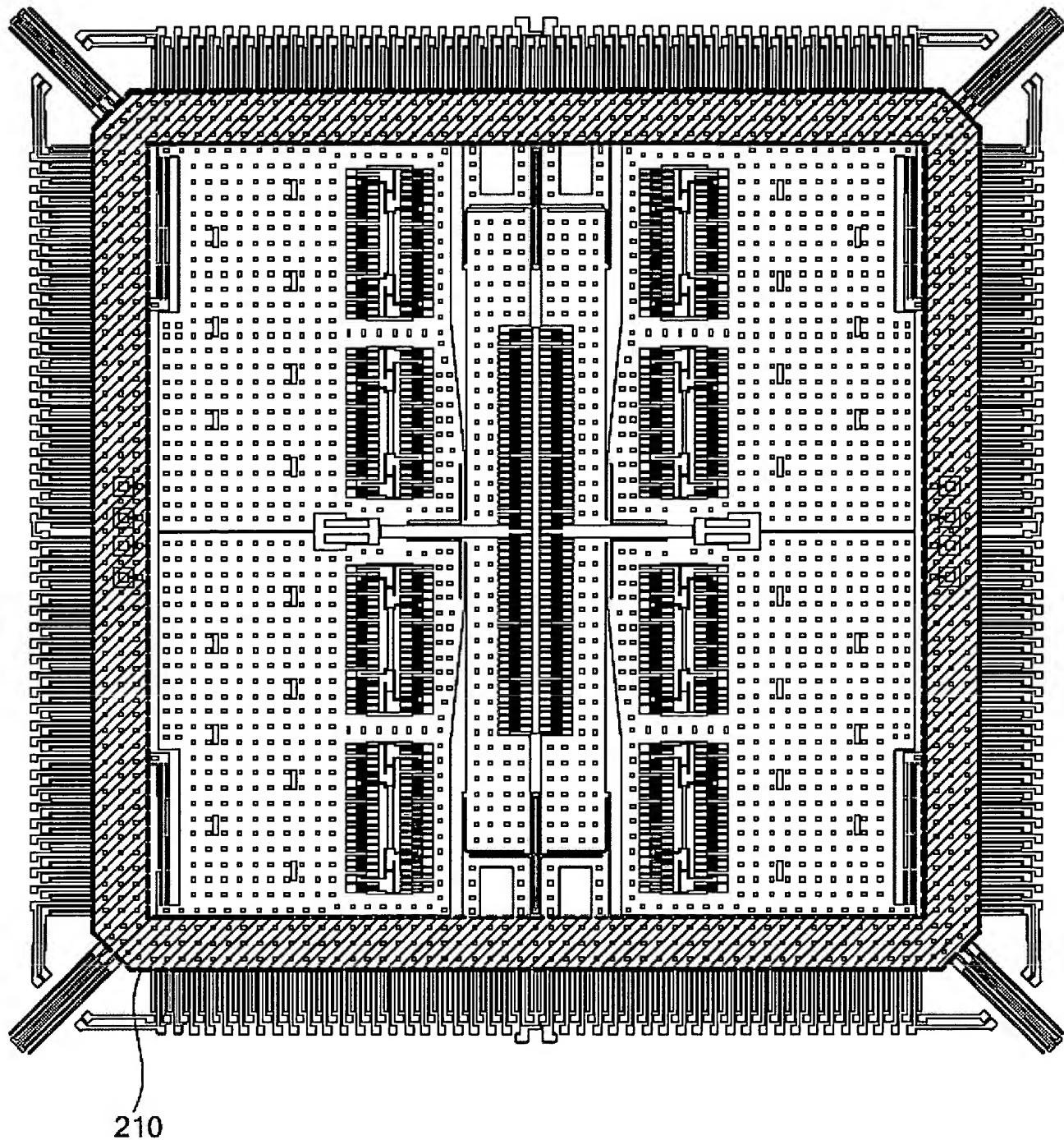


100

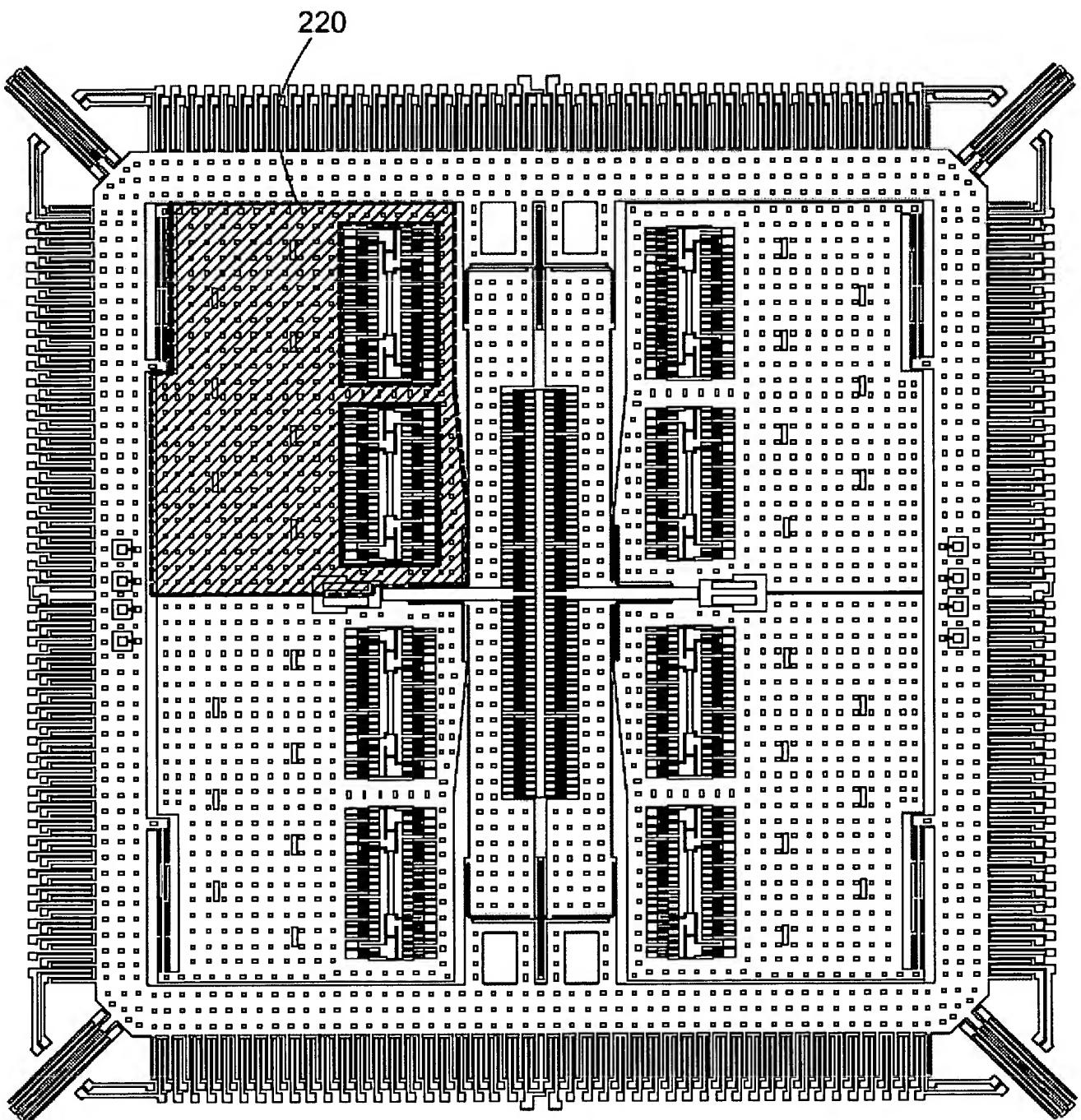
*Fig. 1*



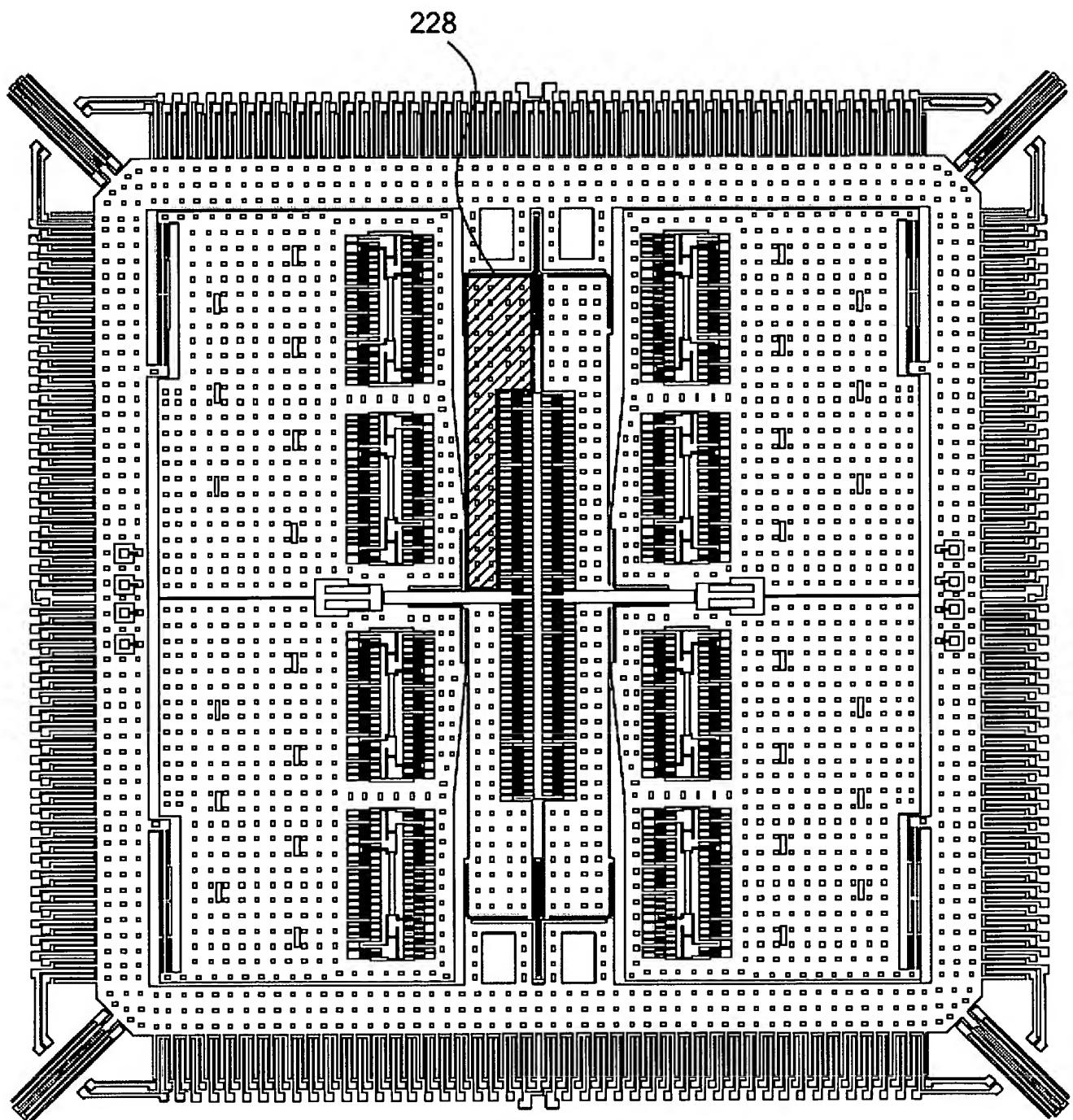
*Fig. 2*



*Fig. 3*



*Fig. 4*



*Fig. 5*

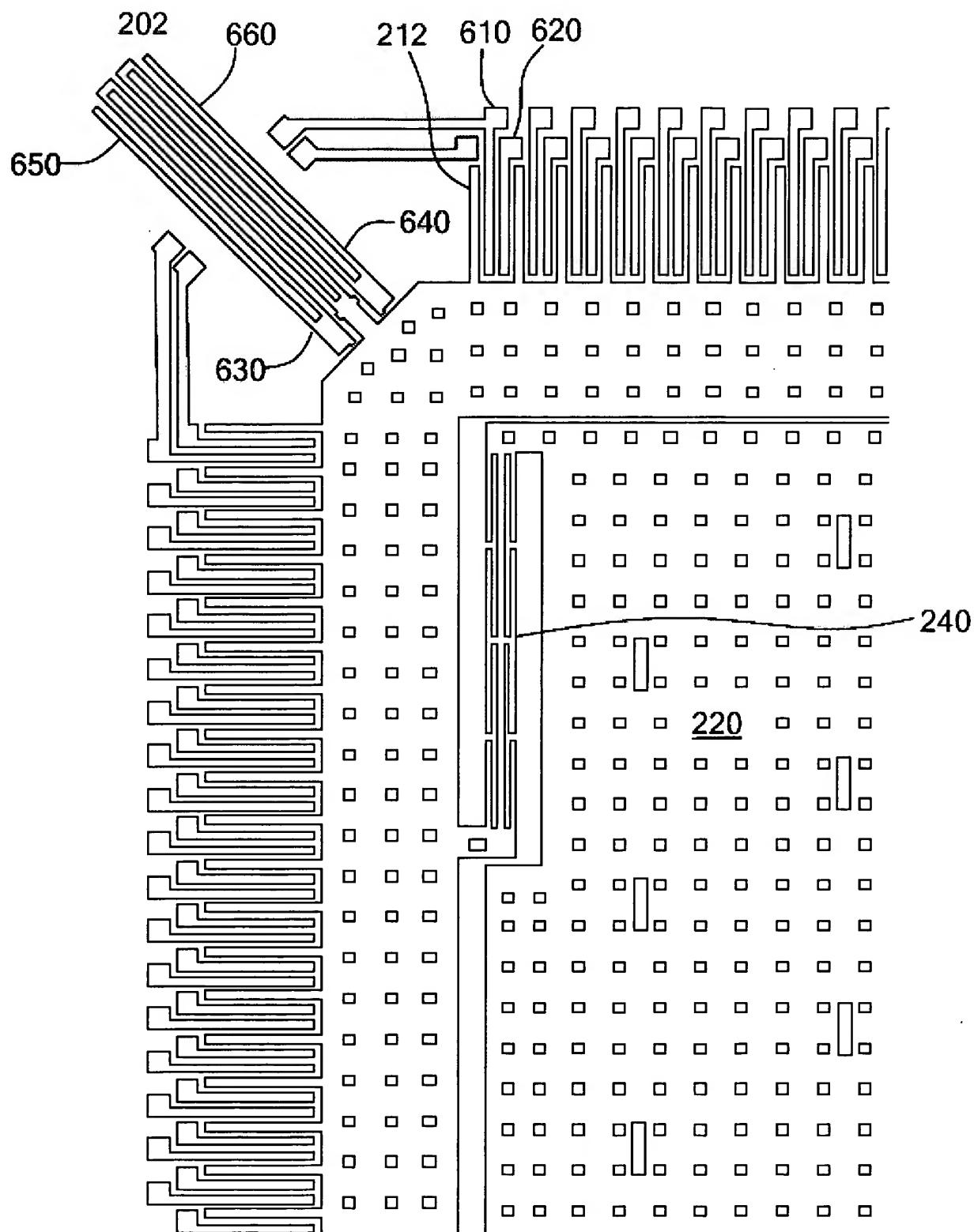


Fig. 6

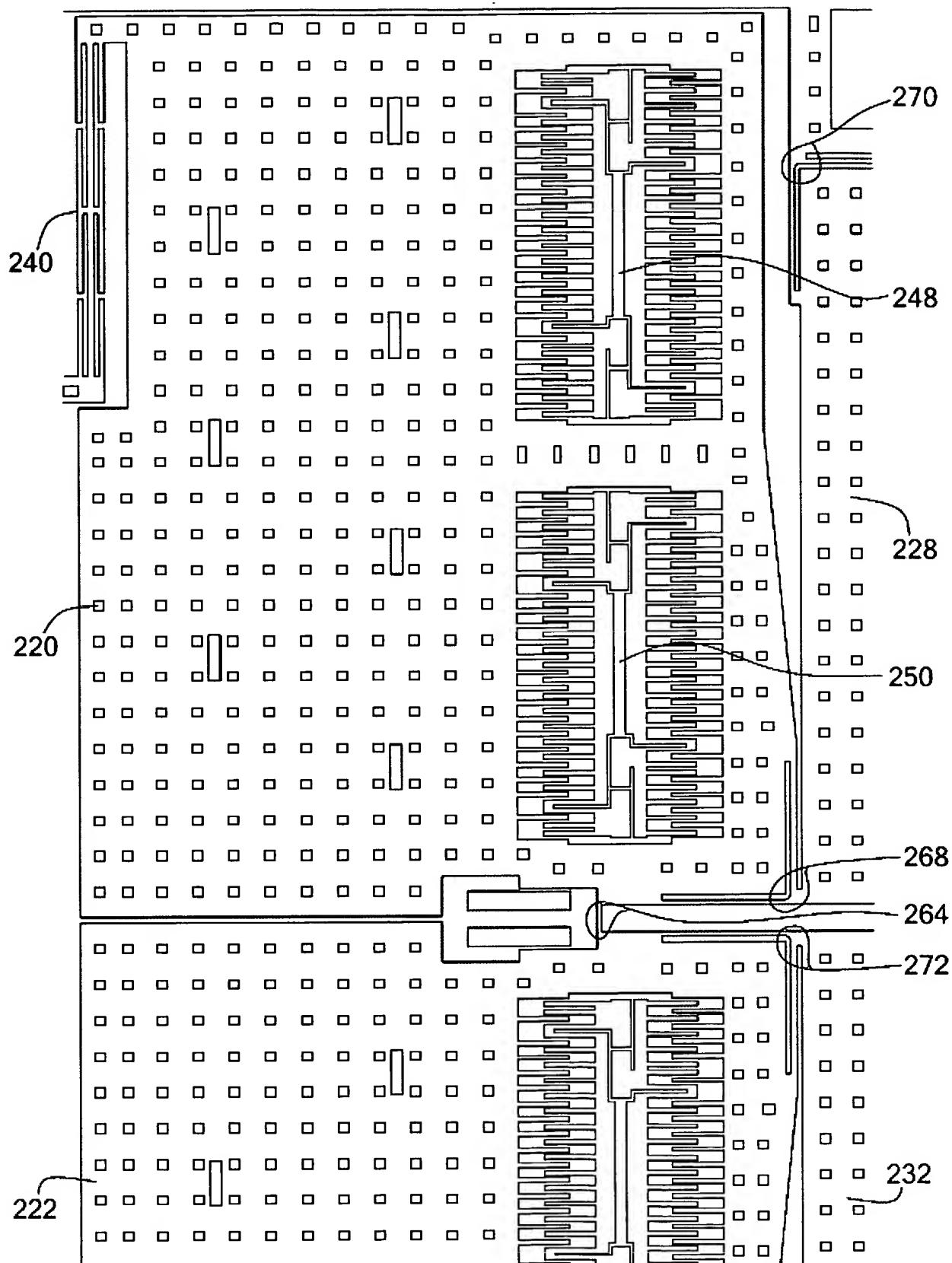


Fig. 7

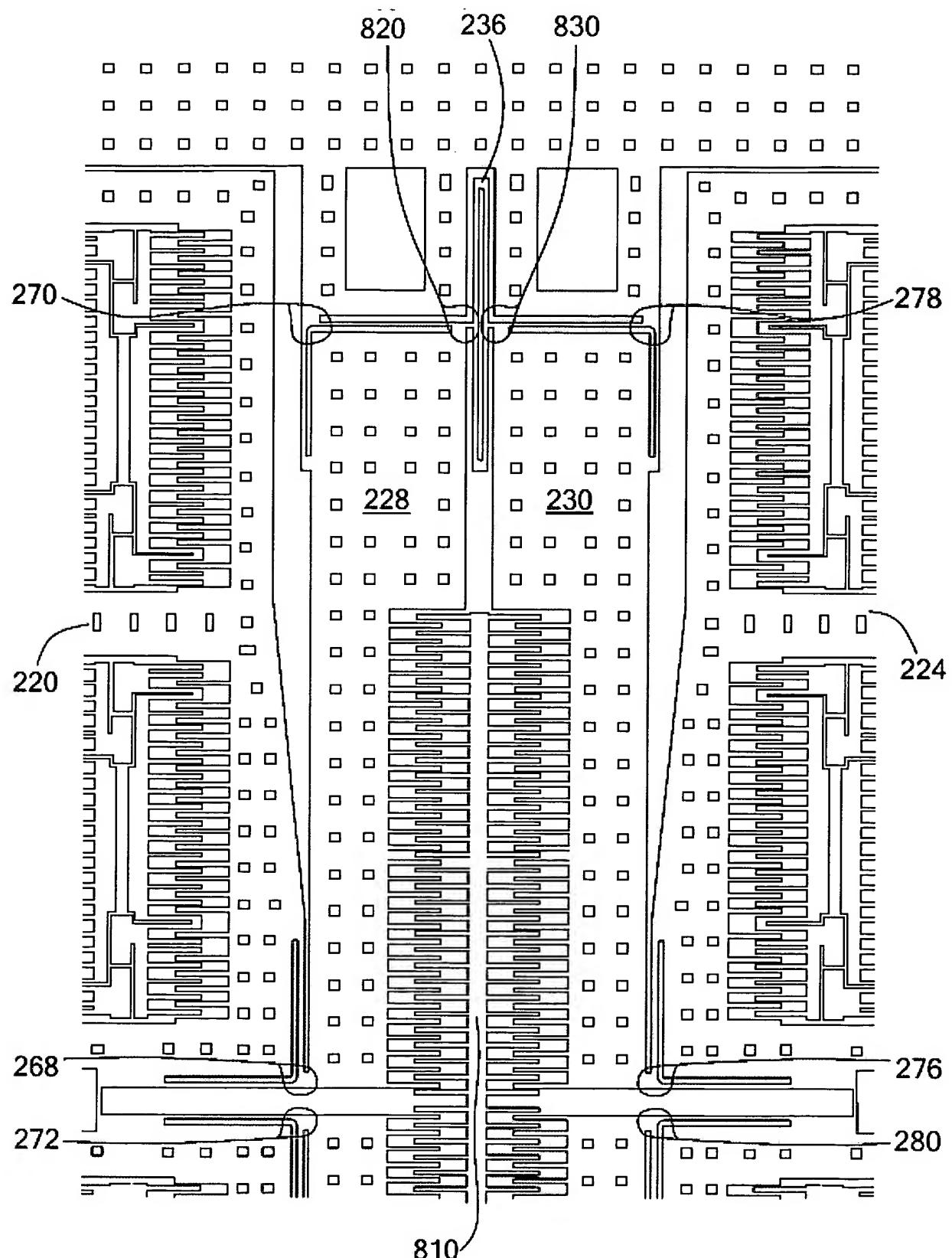
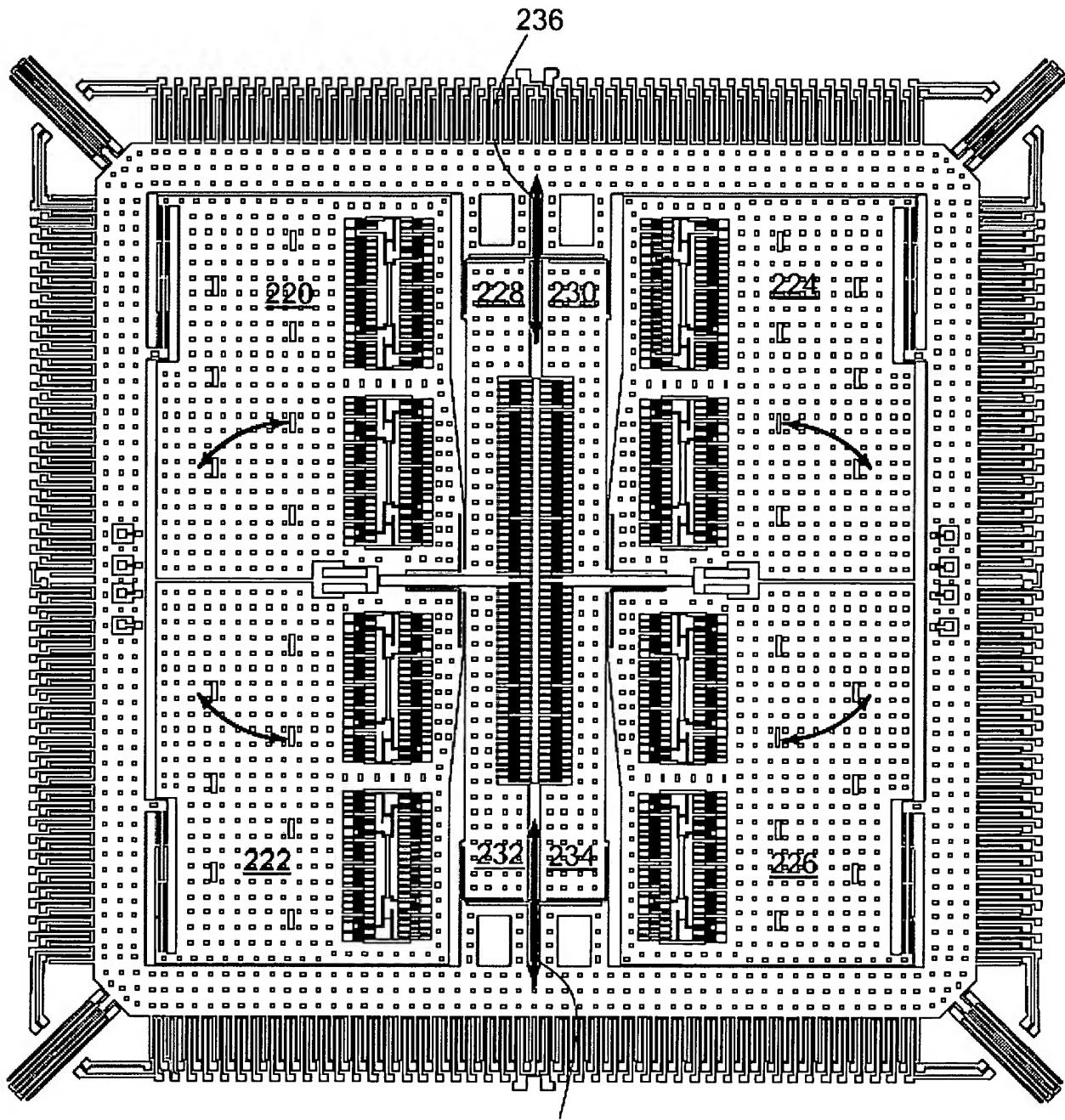
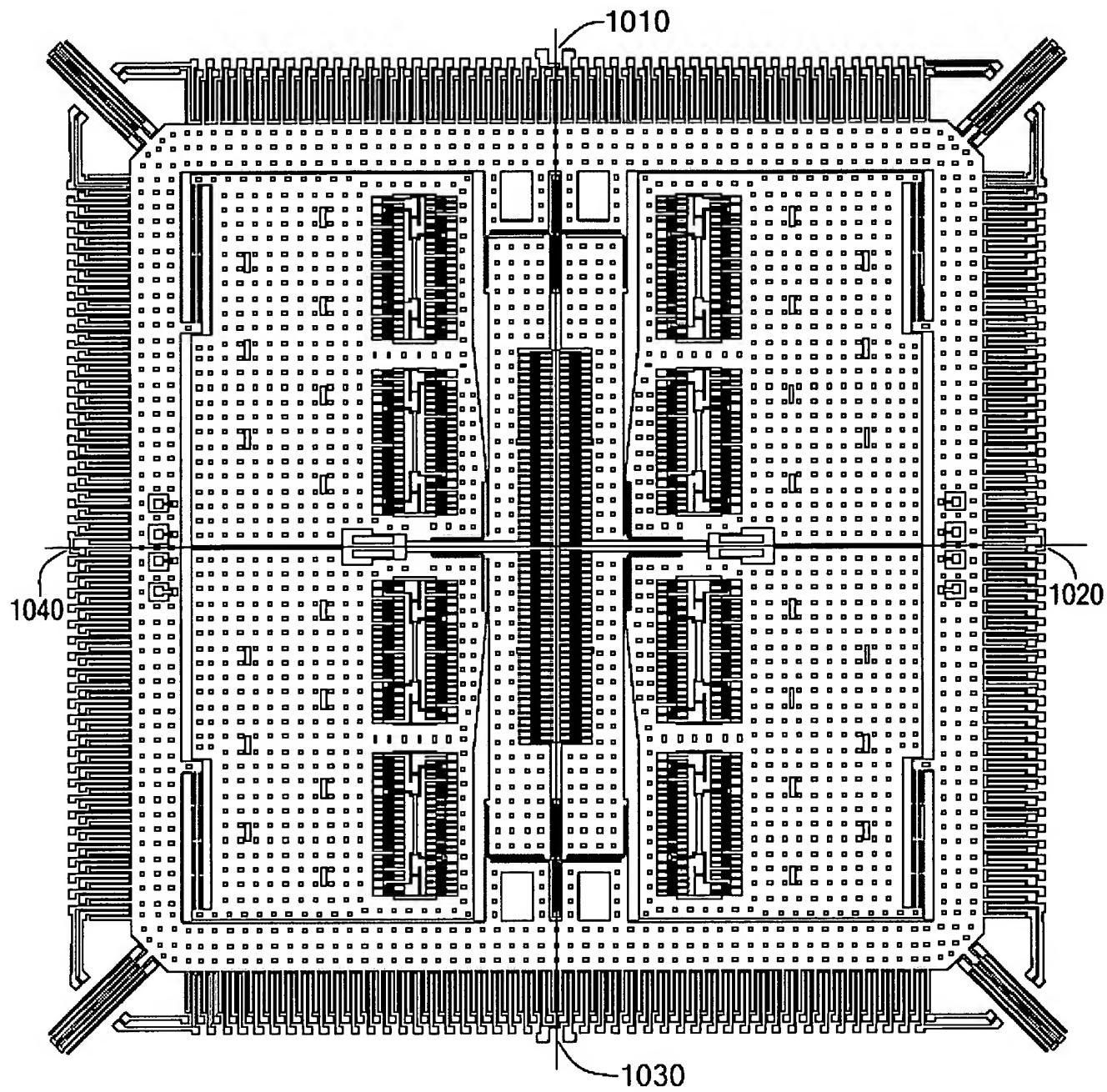


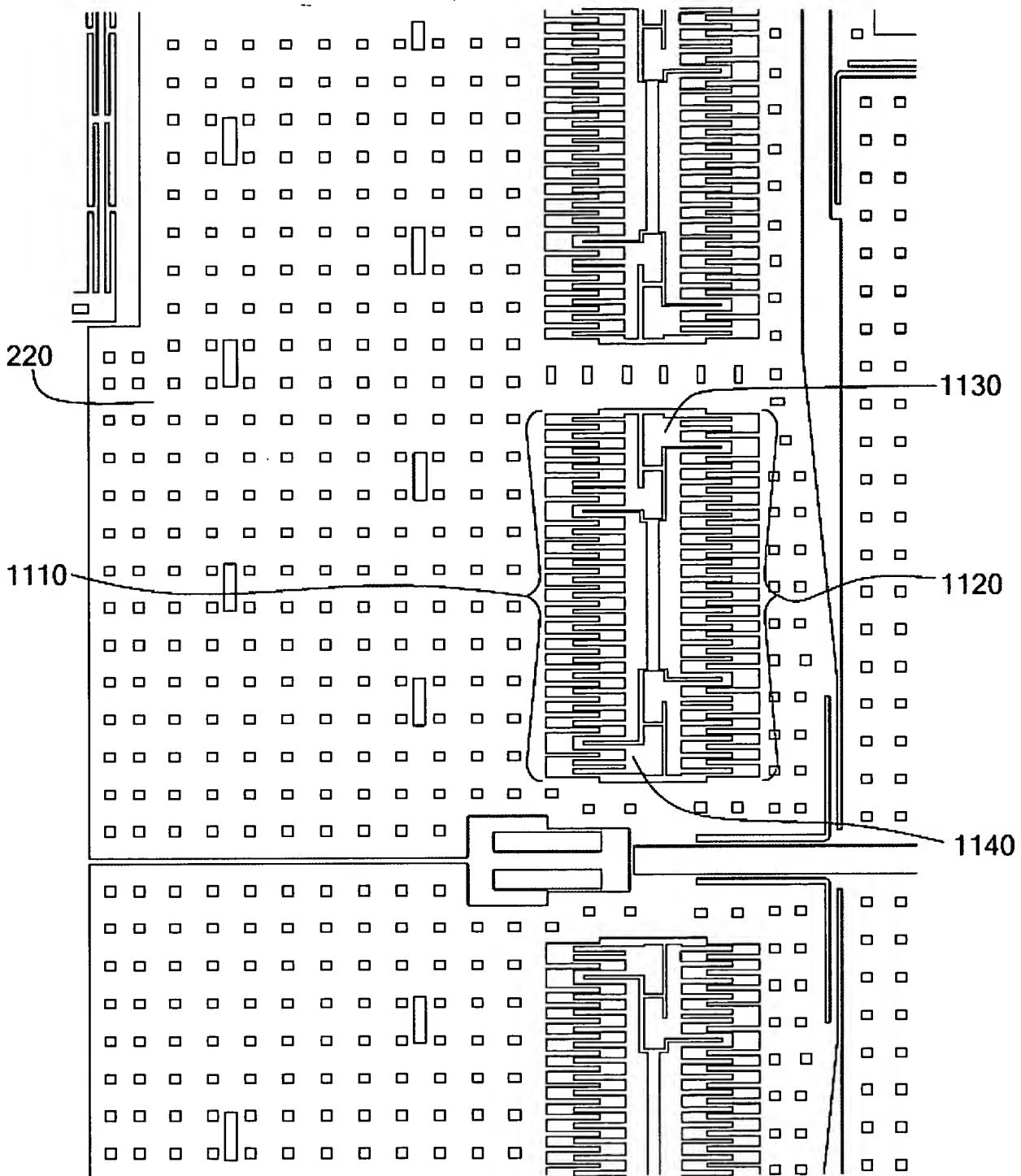
Fig. 8

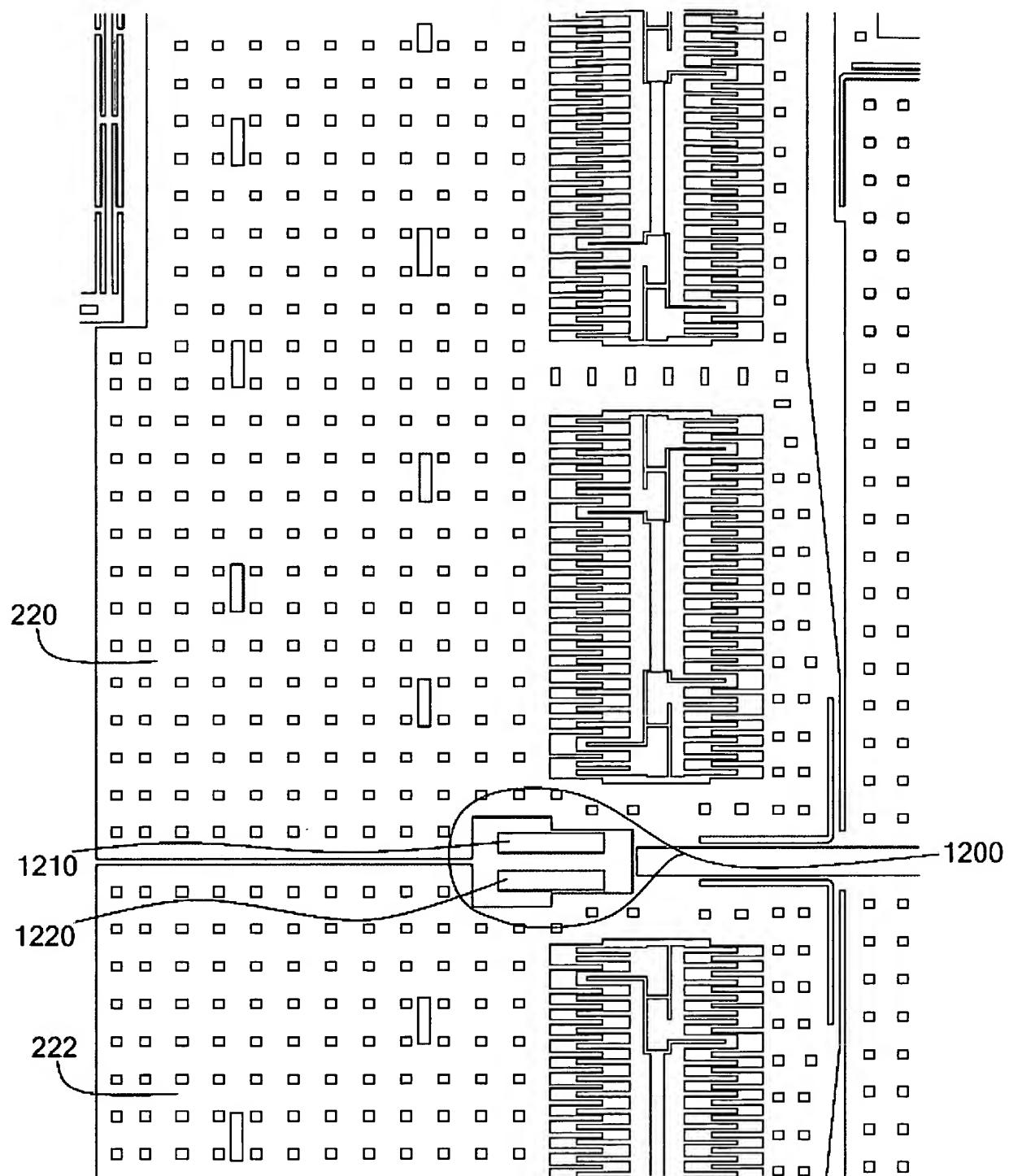


*Fig. 9*

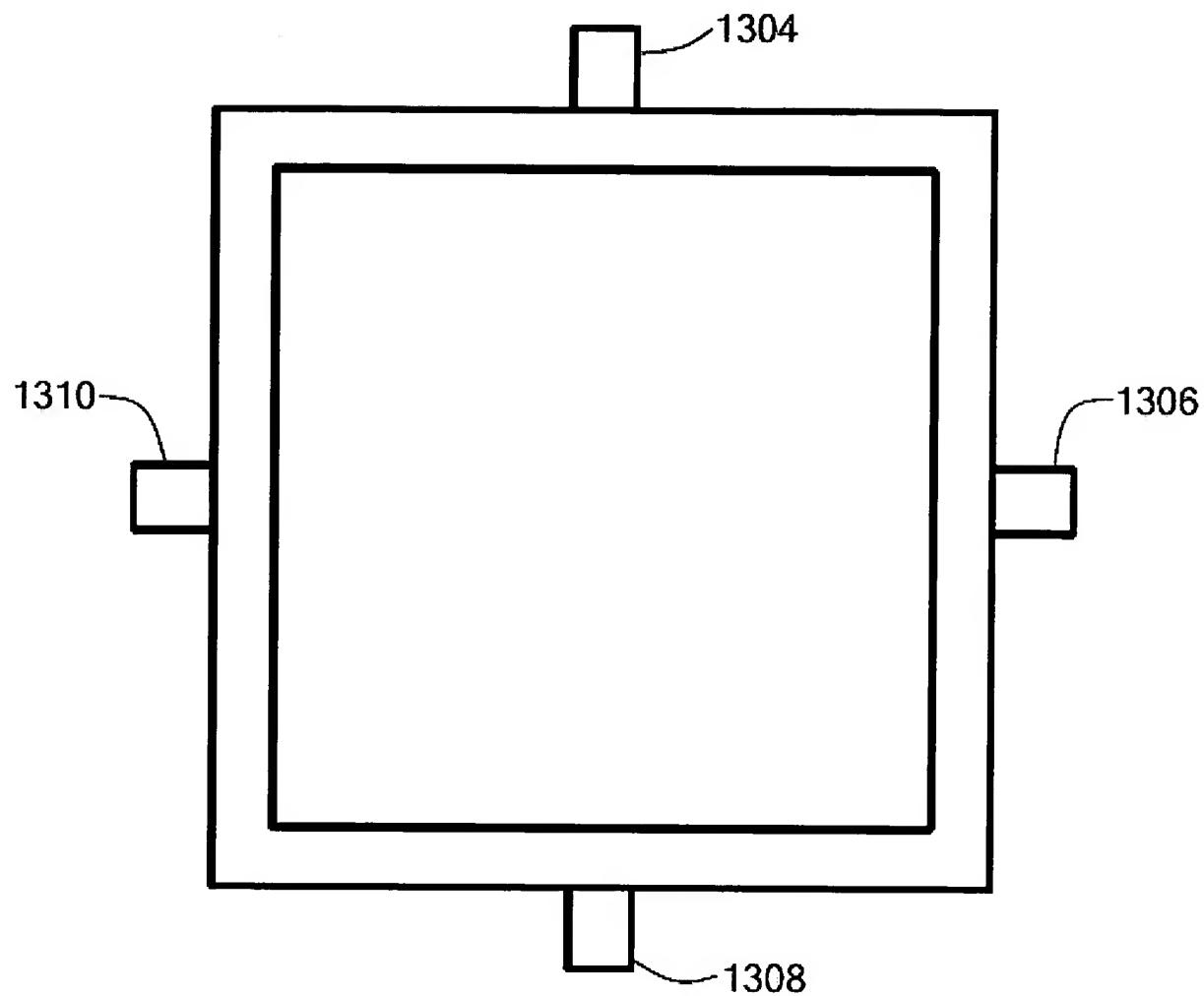


*Fig. 10*





*Fig. 12*



*Fig. 13*

## VELOCITY 2nd HARMONIC DISTORTION

$$cf := clp - \frac{an}{2} - \frac{3gg}{2} \quad \text{center line at velocity fingers to coupling lever pivot} \quad \frac{cf}{um} = 48.3$$

$$Nv := 0, 1.. \frac{v}{8} - 1 \quad s(Nv) := \frac{cf}{lcl - Nv(wf(0) + gv(0))} \frac{gg}{um}$$

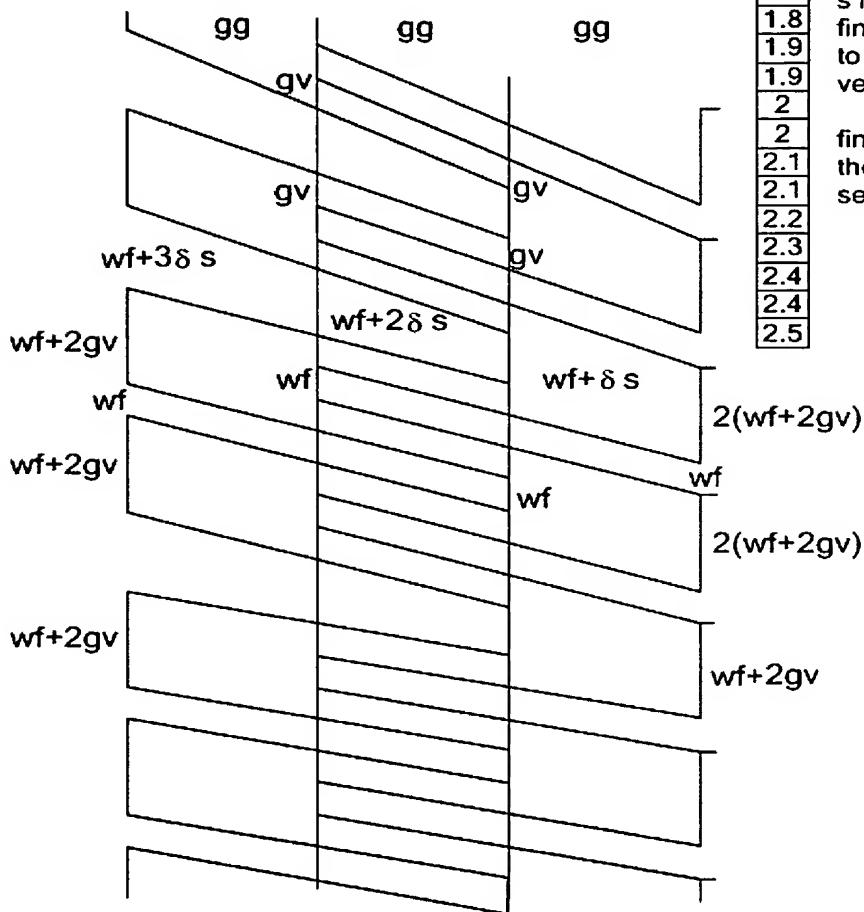
$s(Nv) =$

1.7
1.7
1.8
1.8
1.8
1.9
1.9
2
2
2.1
2.1
2.2
2.3
2.4
2.4
2.5

$gv > gd$  to allow perpendicular spacing within  $gd$  limit

$s$  is Y coordinate shift of finger for X of  $gg$  rounded to 0.1um. This allows the vertices of all fingers on grid.

fingers have uniform pitch on the coupling lever and uniform separation on the fixed bus.

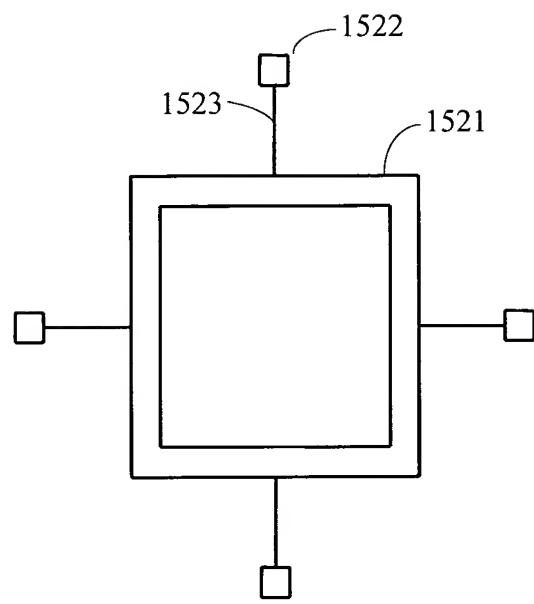
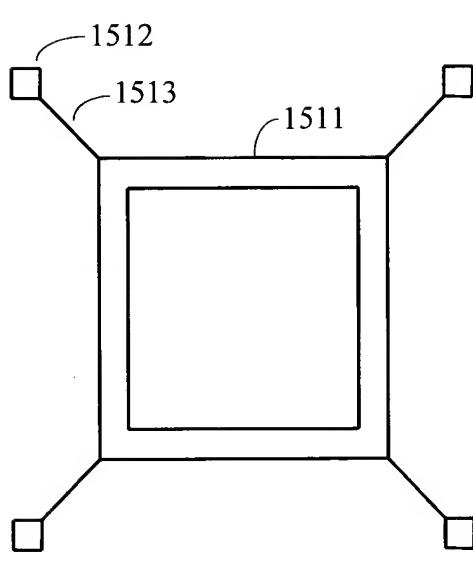


$$td(Nv) := (s(Nv) - \text{round}(s(Nv), 1)) \frac{lcl - Nv(wf(0) + gv(0))}{cf}^2$$

tangential displacement error, um, or effective value.

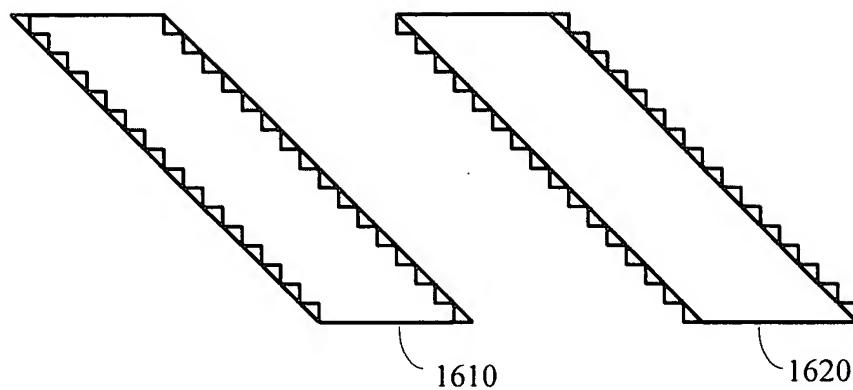
$$tde := \sqrt{\sum_{Nv=0}^{\frac{v}{8}} \frac{8td(Nv)^2}{v}} \quad tde = 0.12$$

Fig. 14

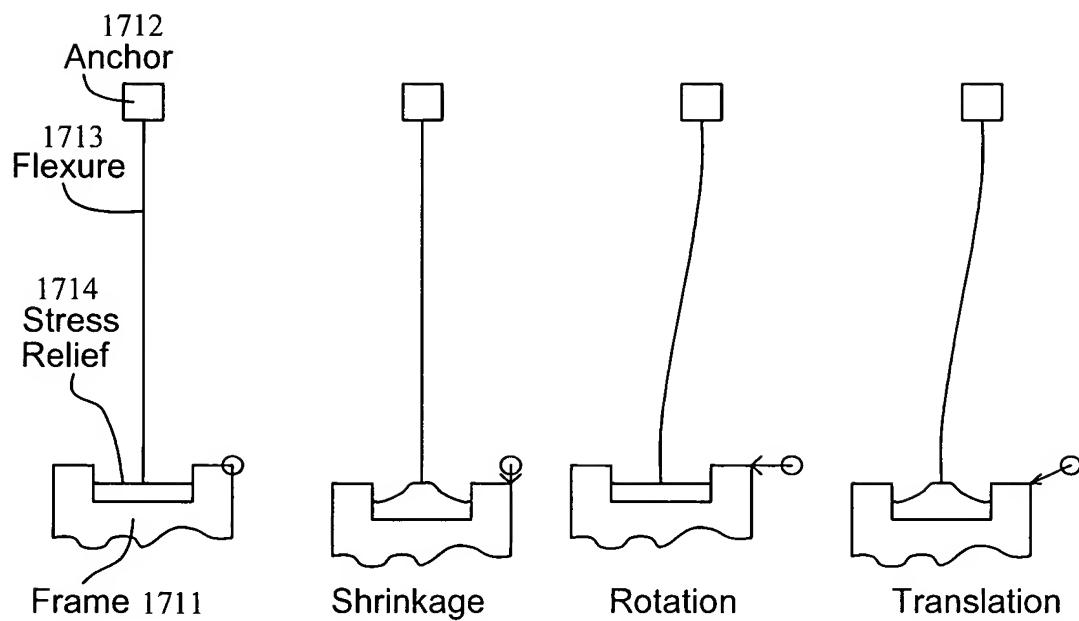


***FIG. 15A***

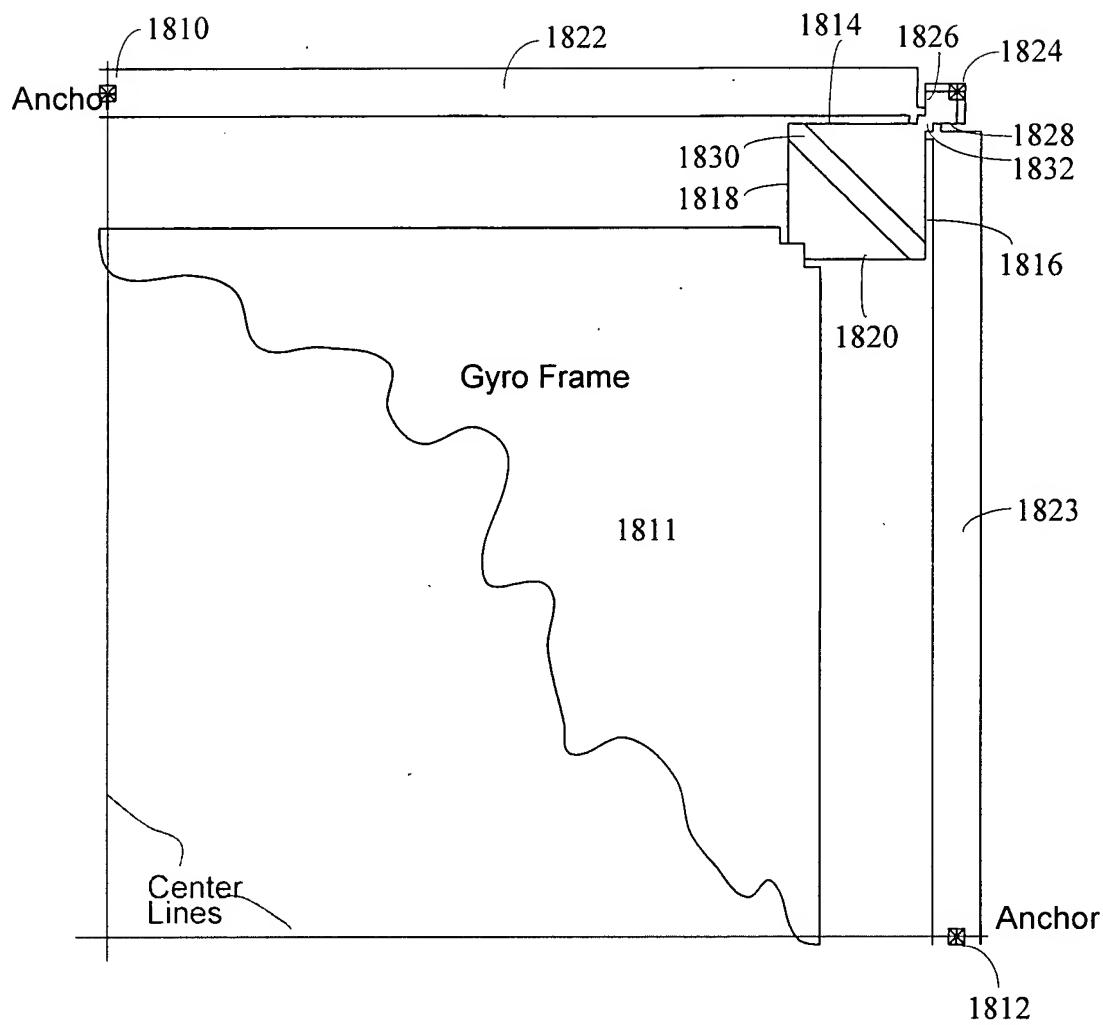
***FIG. 15B***



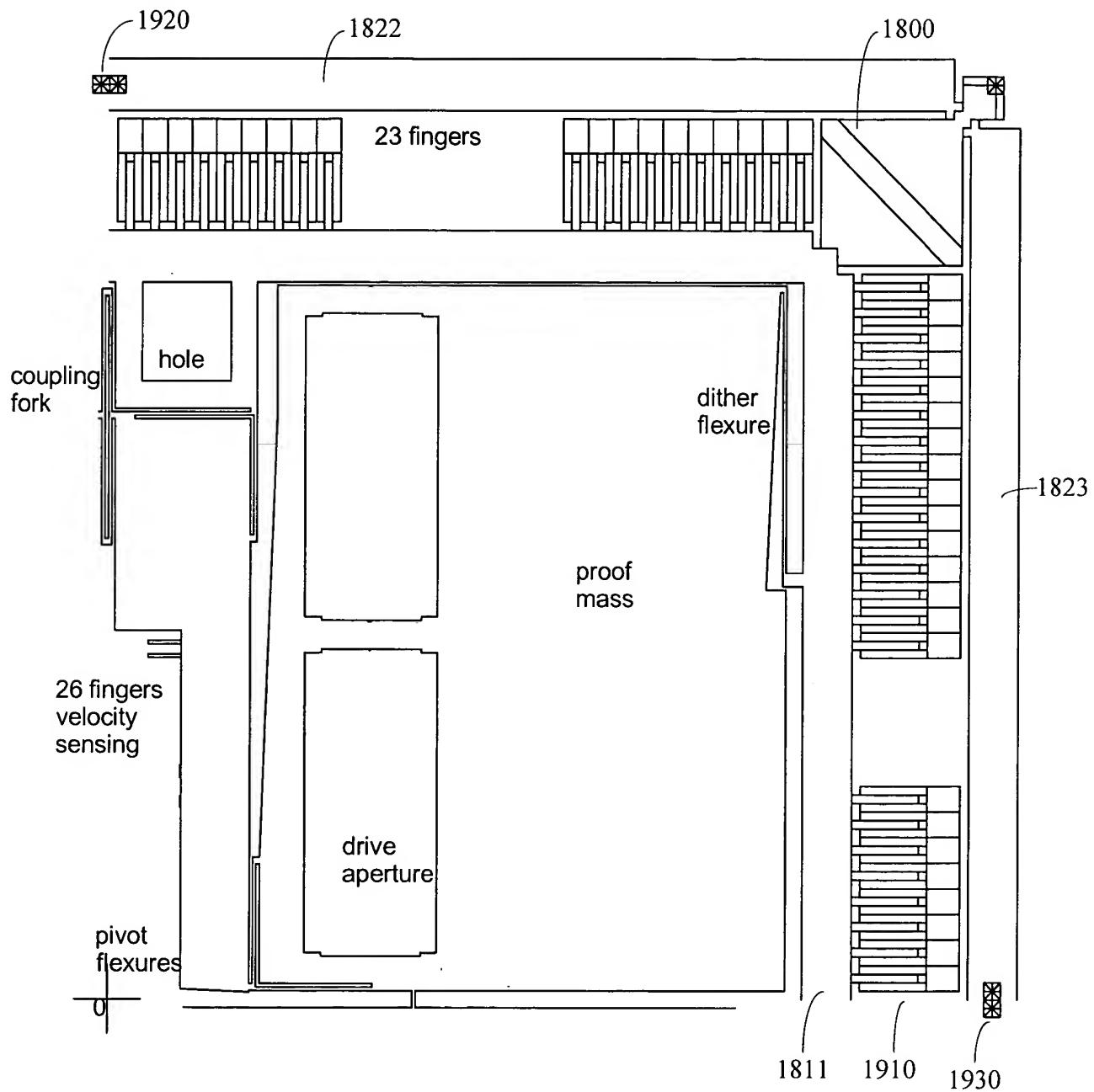
***FIG. 16***



***FIG. 17A FIG. 17B FIG. 17C FIG. 17D***

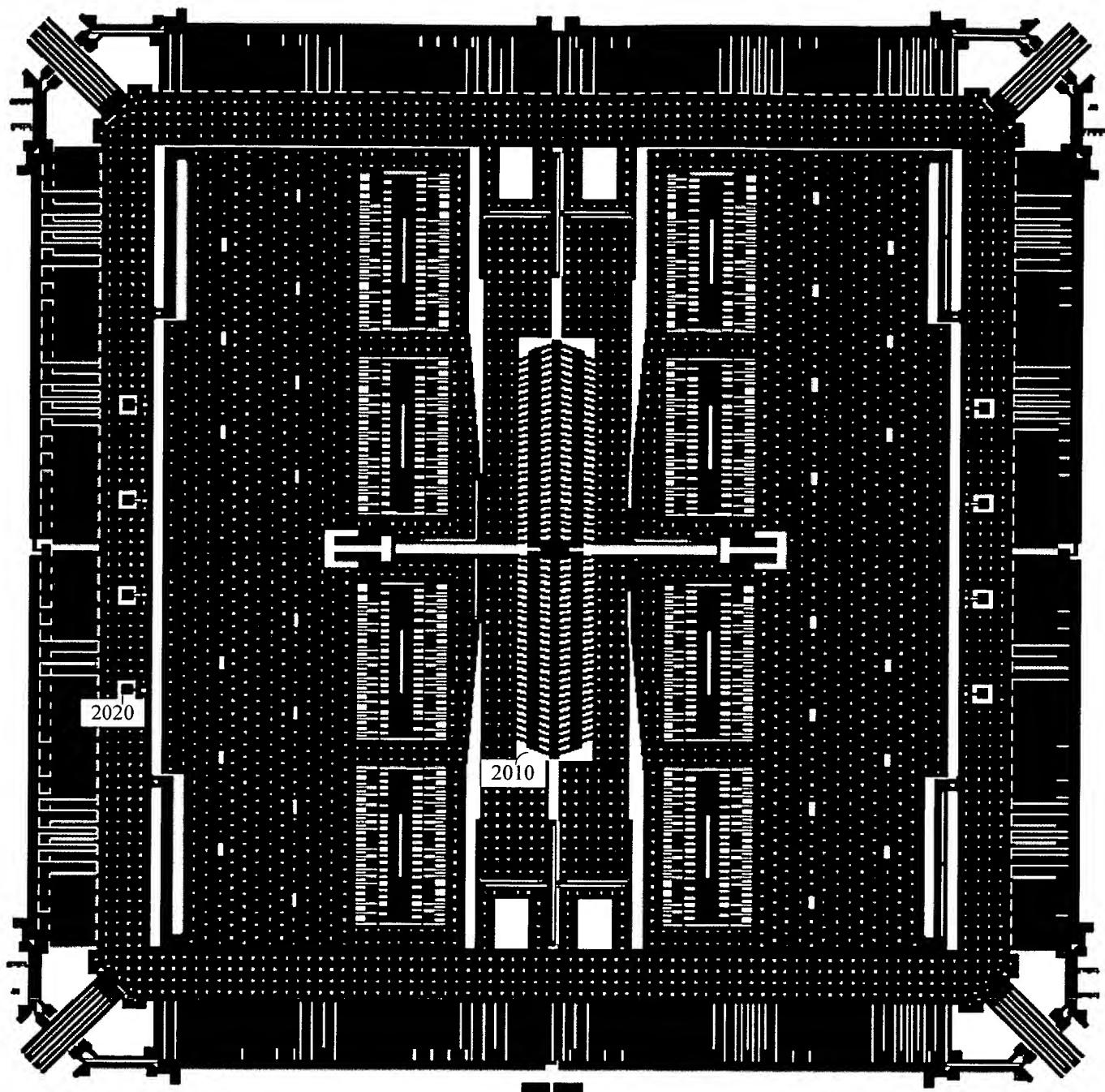


***FIG. 18***



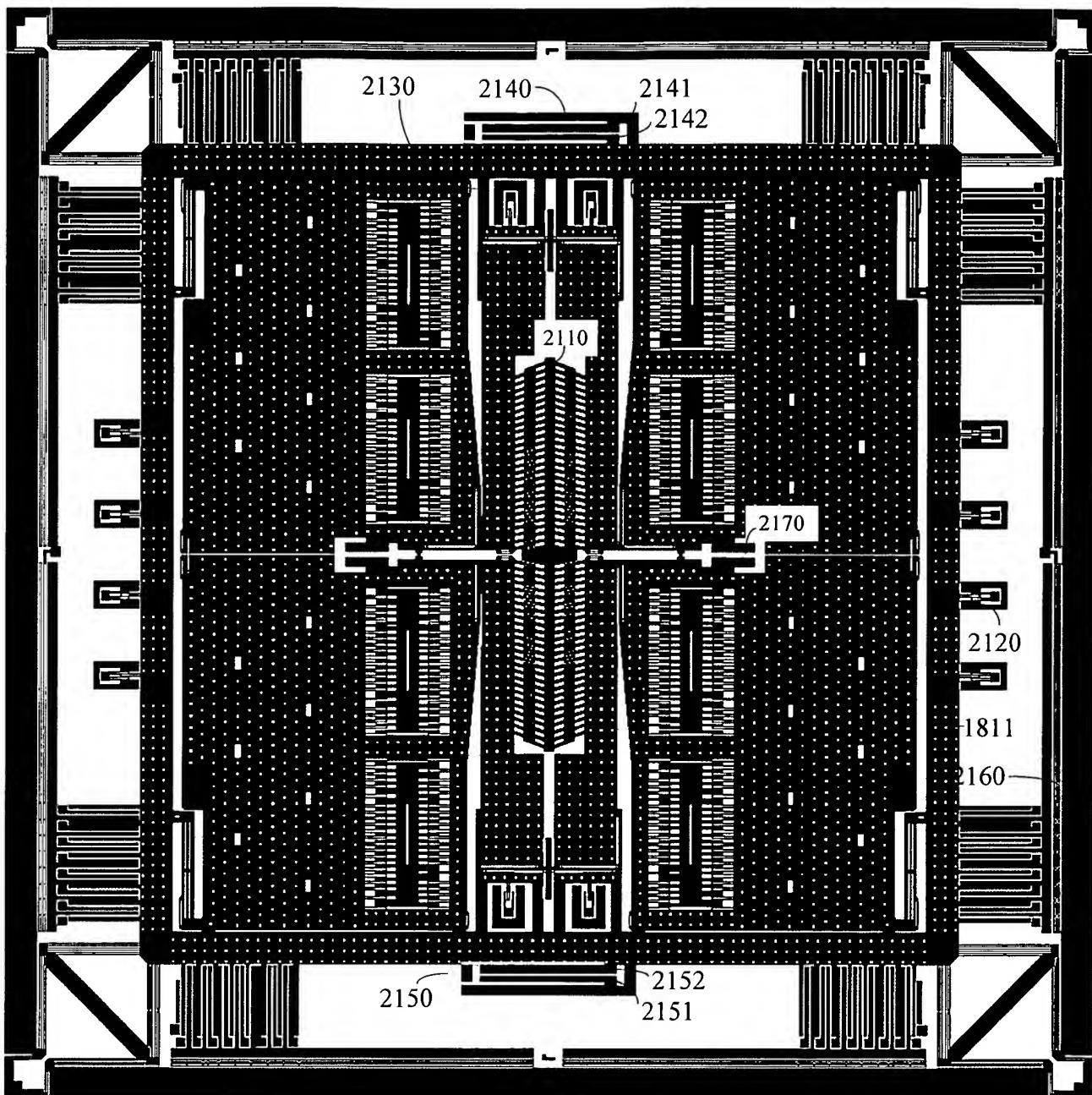
**FIG. 19**

BEST AVAILABLE COPY

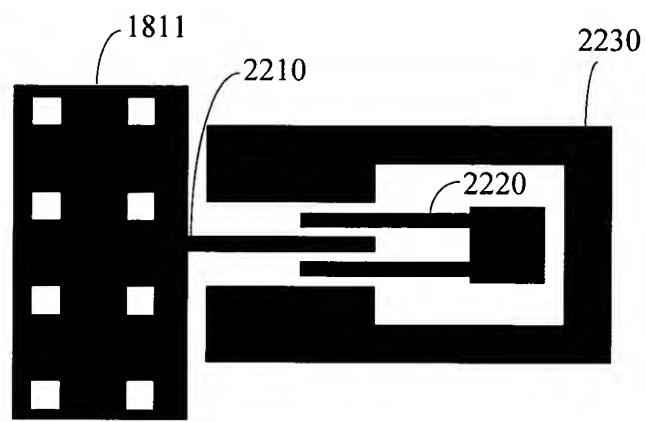


*FIG. 20*

BEST AVAILABLE COPY



*FIG. 21*



***FIG. 22***